

ATTENTION:

OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC DEVICES

Removal/Installation of Motherboard - FORCE Upright w/ Coin Door

Motherboard Removal

1. Turn off and unplug the game.
2. Unlock and open the front door to access the electronics shelf.
3. Disconnect all connections to the motherboard.
4. Remove the 2 screws securing the centronics ribbon cable and move it aside. See Figure 1.
5. Remove the 4 screws mounting the motherboard to the CPU shelf (see Figure 2) and carefully remove the board. Insert the board into an anti-static bag for storage. NOTE: Be sure to read the Motherboard Handling Precautions before handling the board.

Motherboard Installation

1. Place the new motherboard on the CPU shelf and fasten it with the 4 screws. See Figure 2.
2. Resecure the centronics ribbon cable with the 2 screws. See Figure 1.
3. Reconnect all connections to the motherboard.
4. Close and lock the front door.
5. Plug in and turn on the game.

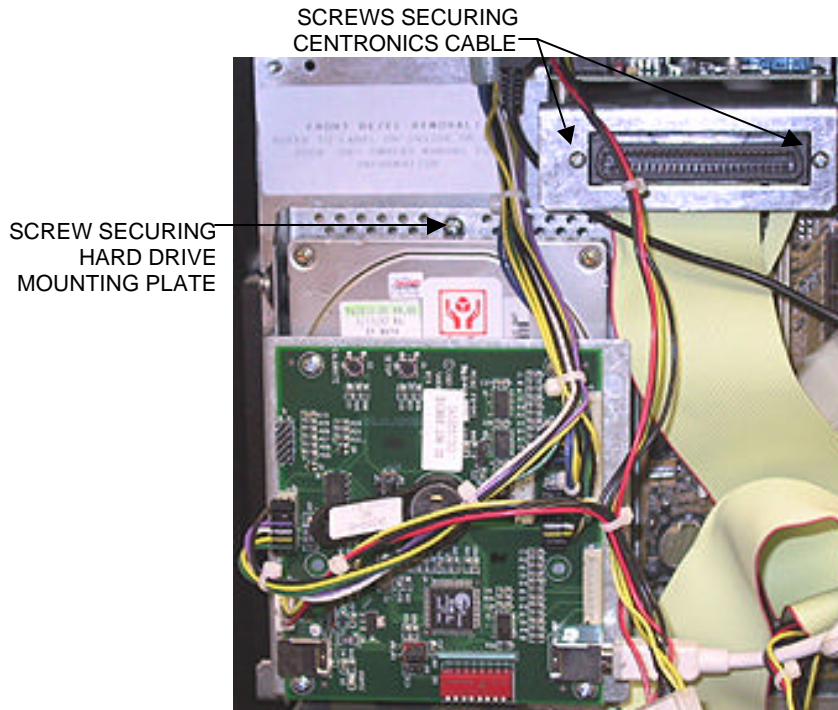


FIGURE 1 - MOTHERBOARD REMOVAL

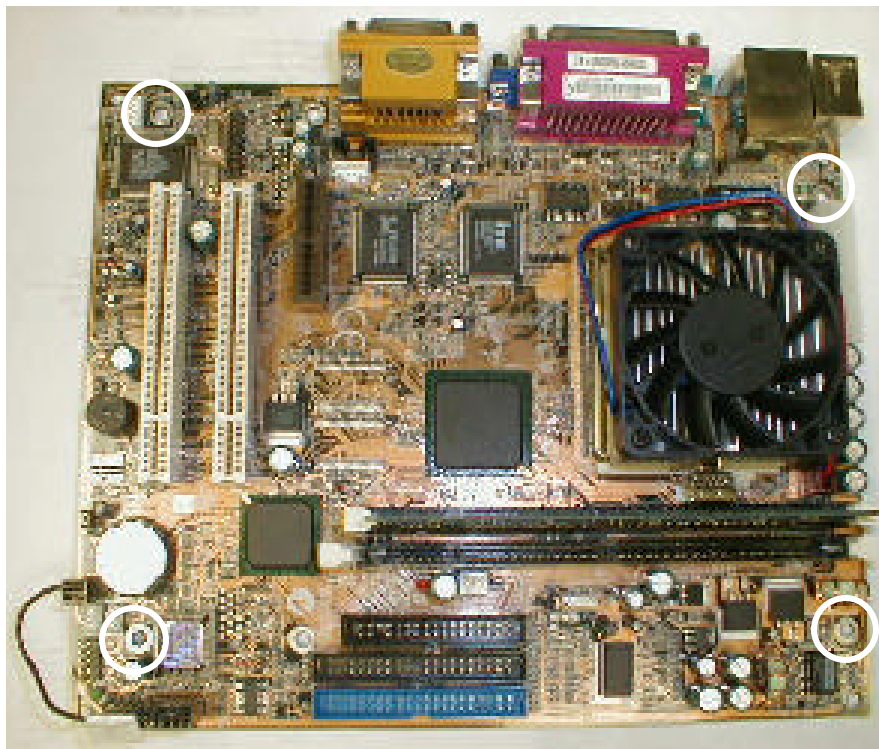


FIGURE 2 - MOTHERBOARD REMOVAL -
LOCATION OF SCREWS SECURING MOTHERBOARD TO CPU SHELF