

## **ATTENTION:**

OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC DEVICES

### **Removal/Installation of Touchscreen - FORCE EVO (all models)/EVO Wallette/Elite Edge**

#### **Touchscreen Removal**

1. Turn off and unplug the game.
2. Unlock and open the CPU section and place something under the front bezel to brace it when the strain relief cord is disconnected.
3. Remove the two screws securing the touchscreen controller to the game, then disconnect the cable from the back of the controller. Also disconnect the Molex connector (orange and gray wires) running from the touchscreen controller cable to the main power harness.
4. Remove the 6 screws fastening the LCD mounting bracket to the game (one screw also fastens the strain relief cord) and remove the bracket. See Figures 1 and 2.
5. Disconnect all connections to the LCD monitor until you're able to slide the monitor out of the game.
6. Note the orientation of the touchscreen cable before removing the screen. Then use dental floss to carefully cut the foam tape holding the touchscreen to the monitor until you are able to completely remove the screen.
7. Remove any remaining adhesive residue with denatured alcohol, then clean the monitor glass with the supplied alcohol wipe.

#### **Touchscreen Installation**

1. Clean the reverse side of the replacement touchscreen with the supplied alcohol wipe.
2. Cut pieces of the supplied 1/2" double-sided foam tape long enough to cover each edge of the screen without overlapping. After the tape is in place on the screen, peel off the backing.
3. Replace the new touchscreen over the monitor in the same manner as the old screen, making sure the screen is properly and evenly aligned over the monitor glass. Then clean the front of the screen with the supplied alcohol wipe.
4. Slide the LCD monitor assembly back into the game and reconnect all cables to the monitor.
5. Replace the LCD mounting bracket in the game and fasten it with the 6 screws removed earlier. Also refasten the strain relief cord.
6. Connect the new touchscreen controller cable in the back of the controller and secure the controller in the game with the existing hardware. Also connect the Molex connector (orange and gray wires) to the main power harness.
7. Close and lock the CPU section.
8. Plug in and turn on the game.
9. When the game is finished booting, calibrate the touchscreen.

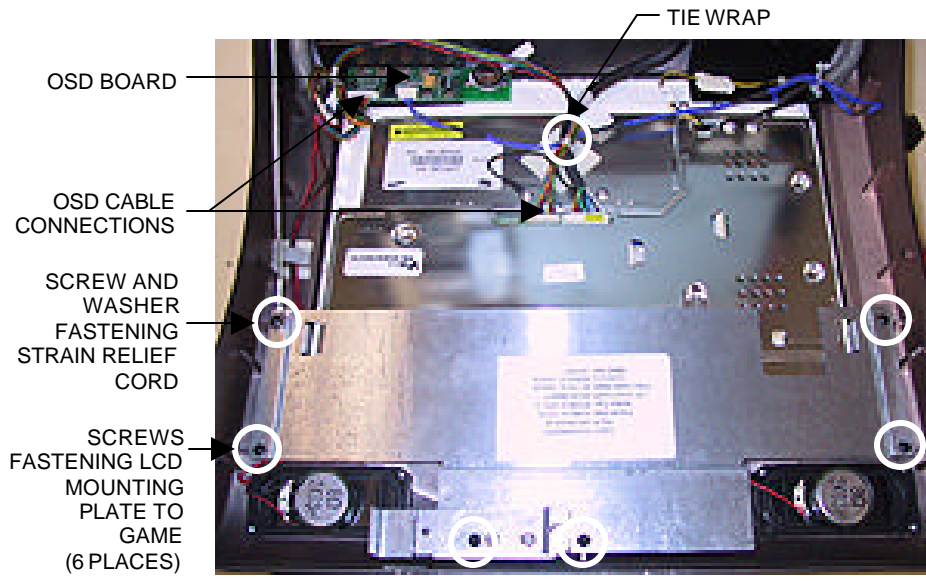


FIGURE 1 - CLOSEUP OF LCD MONITOR WITH INTERIOR CIRCUIT BOARDS

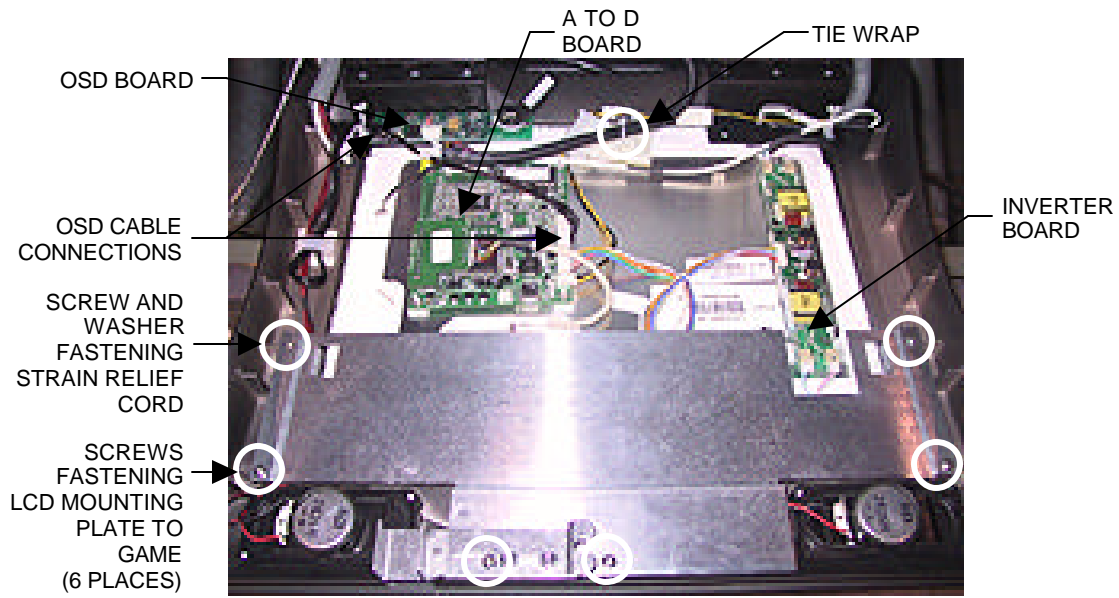


FIGURE 2 - CLOSEUP OF LCD MONITOR WITH EXTERIOR CIRCUIT BOARDS