

ATTENTION:

OBSERVE PRECAUTIONS FOR HANDLING ESD-SENSITIVE DEVICES

Removal/Installation of Major Assemblies - Ion Rx

Power Supply Removal

1. Turn off and unplug the game.
2. Unlock the game and open it by pulling the rear of the top bezel forward.
3. Lift the motherboard cover and remove it from the power supply bracket.
4. Remove the screw securing the power supply bracket and motherboard ground wire (see Figure 1), then lift the bracket from the front to remove it from the system.
5. Noting where the connections are, disconnect the power supply from the 2 places where it is connected to the motherboard (see Figure 1).
6. Remove the power cord from the rear of the power supply (see Figure 1), then remove the power supply from the system.

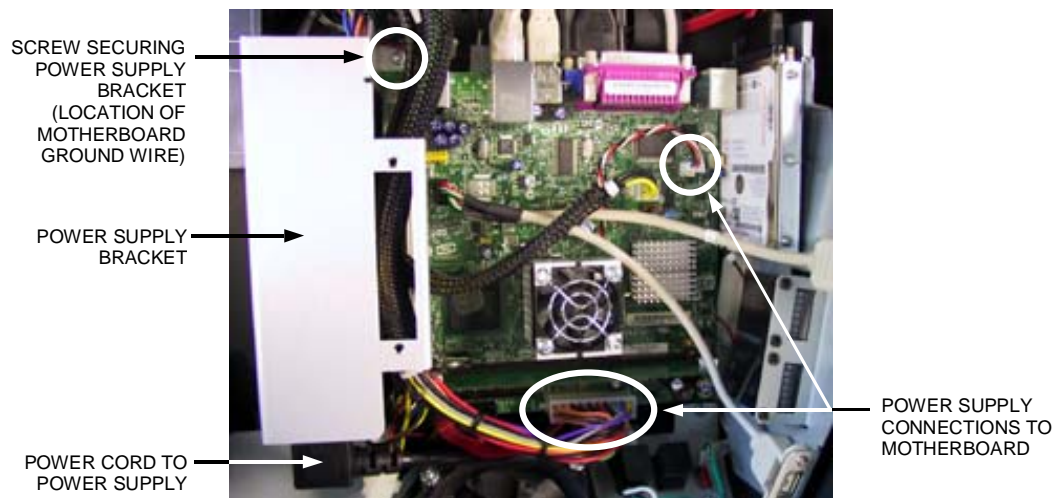


FIGURE 1 - TOP VIEW OF POWER SUPPLY & MOTHERBOARD

Power Supply Installation

1. Connect the power cord to the rear of the new power supply, then position the power supply in the unit with the power cord facing the rear of the system (see Figure 1).
2. Replace the 2 connections from the new power supply to the motherboard (see Figure 1).
3. Replace the power supply bracket on top of the power supply. While doing so, be sure to route the wires running from the power supply in the manner shown in Figure 1.
4. Screw the power supply bracket into place to secure it. Make sure that this also connects the motherboard ground wire (see Figure 1).
5. Reattach the motherboard cover to the power supply bracket, then lower it to completely cover the motherboard.
6. Press the button on the monitor support arm to release the arm, then close and lock the top bezel.
7. Plug in and turn on the game.

Troubleshooting Information - Removal/Installation of Major Assemblies - Ion Rx