

ATTENTION:

OBSERVE PRECAUTIONS FOR HANDLING ESD-SENSITIVE DEVICES

**Removal/Installation of Major Assemblies -
Ion Rx**

Motherboard Removal

1. Turn off and unplug the game.
2. Unlock the game and open it by pulling the rear of the top bezel forward.
3. Lift the motherboard cover and remove it from the Velcro securing it to the inside of the game (see Figure 1).



FIGURE 1 - RX MOTHERBOARD COVER

4. Remove all motherboard connections, noting their positions, and unscrew the motherboard in 4 places, noting the location of the motherboard ground wire (see Figure 2).
5. Carefully slide the motherboard out of the system.

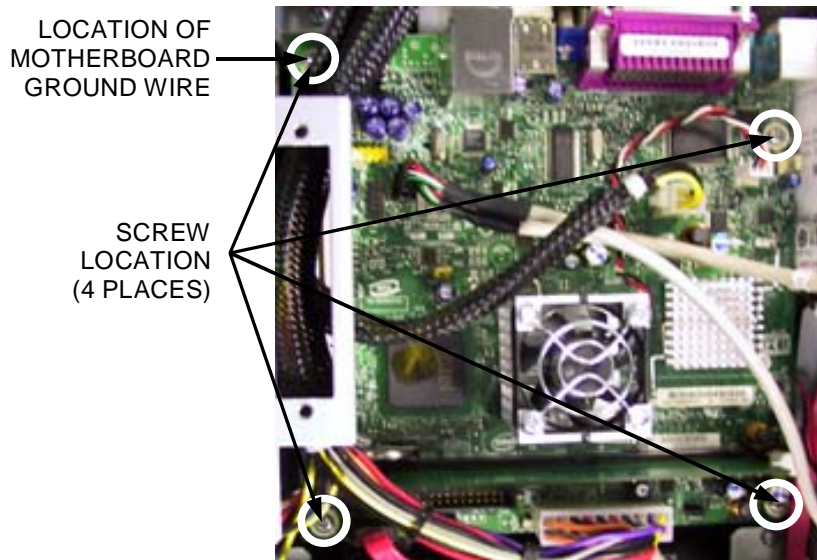


FIGURE 2 - LOCATION OF FOUR SCREWS SECURING RX MOTHERBOARD

**Troubleshooting Information - Removal/Installation of Major Assemblies -
Ion Rx**

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OBSERVE PRECAUTIONS FOR HANDLING ESD-SENSITIVE DEVICES

**Removal/Installation of Major Assemblies -
Ion Rx (cont'd)**

Motherboard Installation

1. Slide the new motherboard into the system, making sure the screw holes on the motherboard line up with the mating holes on the bottom of the chassis. Secure the motherboard in place with 4 screws, resealing the motherboard ground wire in the process (see Figure 2).
2. Restore all motherboard connections.
3. Place the motherboard cover over the top of the motherboard and secure it to the Velco (see Figure 1).
4. Press the button on the monitor support arm to release the arm, then close and lock the top bezel.
5. Plug in and turn on the game.