

ATTENTION:

OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC DEVICES

Removal/Installation of Motherboard - FORCE Upright w/o Coin Door

Motherboard Removal

1. Turn off and unplug the game.
2. Unlock and open the front bezel.
3. Slide the CPU shelf into its service position to access the motherboard.
4. Disconnect all connections to the motherboard.
5. Remove the 4 screws mounting the motherboard to the CPU shelf (see Figure 1) and carefully remove the board. Insert the board into an anti-static bag for storage. NOTE: Be sure to read the Motherboard Handling Precautions before handling the board.

Motherboard Installation

1. Place the new motherboard on the CPU shelf and fasten it with the 4 screws.
2. Reconnect all connections to the motherboard.
3. Slide the CPU shelf back into the game.
4. Close and lock the front bezel.
5. Plug in and turn on the game.

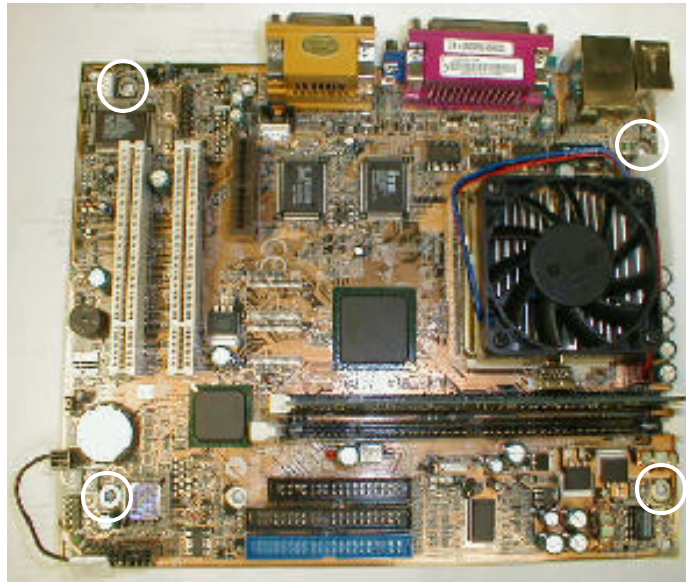


FIGURE 1 – MOTHERBOARD REMOVAL –
LOCATION OF SCREWS SECURING MOTHERBOARD TO CPU SHELF