

## **ATTENTION:**

OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC DEVICES

### **Removal/Installation of Motherboard - FORCE EVO (all models)/EVO Wallette/Elite Edge**

#### **Motherboard Removal**

1. Turn off and unplug the game.
2. Unlock and open the CPU section.
3. Remove the 2 screws securing the motherboard assembly to the game (see Figure 1).
4. Carefully pull the motherboard assembly away from the 2 brackets holding it in place on the opposite side of the screws you removed (see Figure 2). NOTE: It may be necessary to disconnect some of the connections to the board in order to pull the motherboard away from the brackets.
5. Disconnect all connections to the motherboard, as well as the touchscreen and centronics power connectors from the power supply harness. Then carefully remove the motherboard assembly and insert the board into an anti-static bag for storage. NOTE: Be sure to read the Motherboard Handling Precautions before handling the board.

#### **Motherboard Installation**

1. Reconnect the touchscreen and centronics power connectors to the power supply harness and reconnect all connections to the motherboard.
2. Place the motherboard assembly behind the two brackets, line up the screw holes, and replace the 2 mounting screws.
3. Close and lock the CPU section.
4. Plug in and turn on the game.

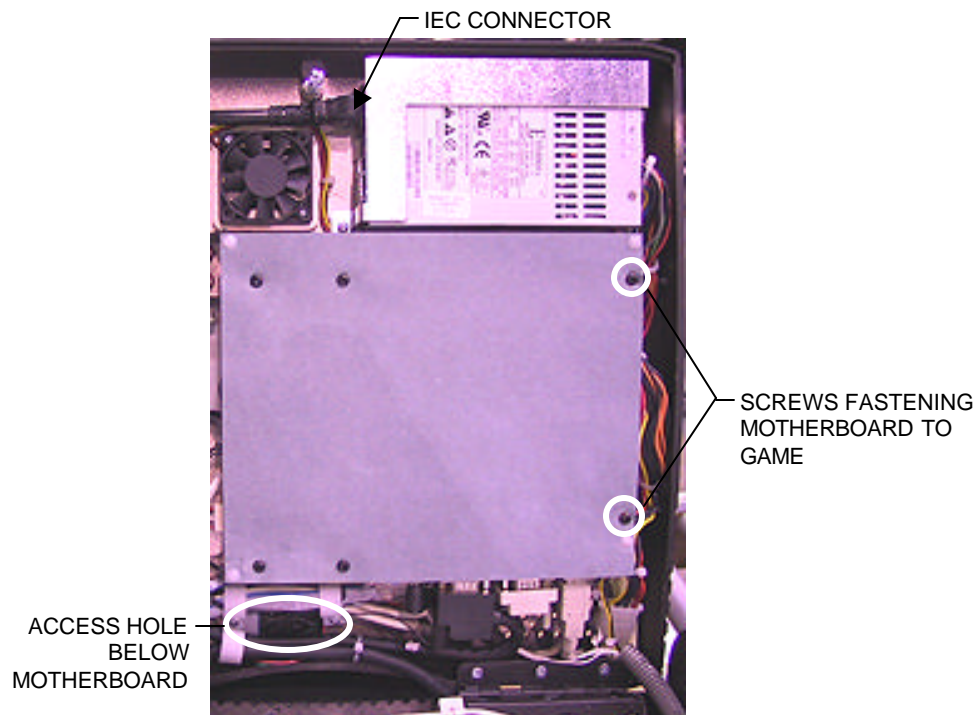


FIGURE 1 - SCREWS SECURING MOTHERBOARD ASSEMBLY TO GAME

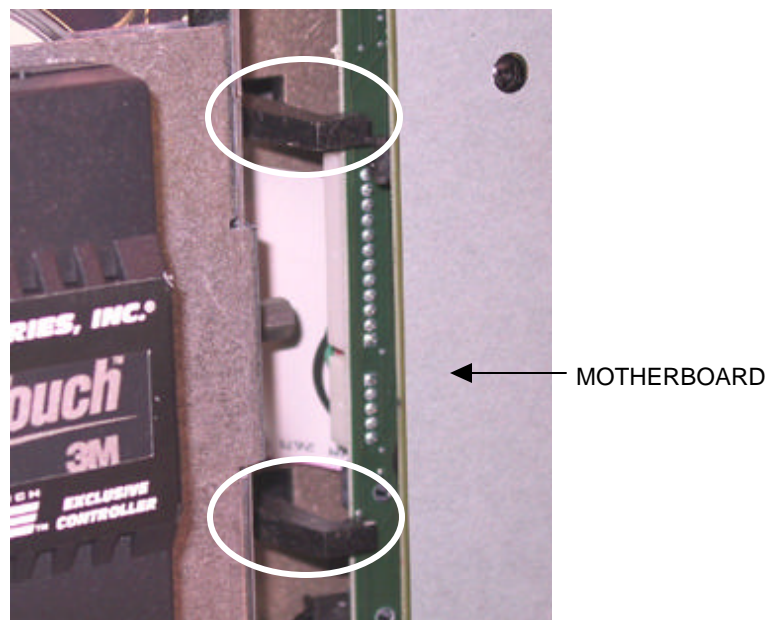


FIGURE 2 - BRACKETS SECURING OPPOSITE SIDE OF MOTHERBOARD ASSEMBLY