



merit industries, inc.

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## TECH NOTES

Re: Over-torquing the screws, securing the I/O board standoffs to the motherboard, in Megatouch XL games.

When reinstalling the I/O board on any XL game, be ***extremely careful*** not to over-tighten the screws securing the I/O board standoffs. Over-tightening can cut traces on the board, causing the board to short out when power is applied.

Merit recommends *no more than 9 in./lb.* of torque for tightening the screws. It is also necessary to replace the existing sems screws (screws *with* star washers) with #6-32 x 1/4 machine screws (screws *without* star washers).

If you have any questions, contact Merit Customer Service at 1-800-445-9353.